

PRODUCT TECHNICAL DATA SHEET

KyronMAX® S-4230

PPA Based Structural Compound

Product benefits

- High stiffness
- High thermal resistance
- Low moisture absorption
- Low swell
- Chemical resistance

Industrial/Application Examples

- Automotive – bushings, washers, pistons, brackets, handles
- Aerospace – latches, rings, hinges, spacers, seals, adapters
- Electrical – pins, fasteners, end effectors, connectors, panels
- Medical – clamps, vanes, housings, bushings, gears, valves
- Energy – seals, bearings, plugs, umbilicals, back-up rings
- Industrial – valve plates, column packing, gears, valve seats

MECHANICAL	Test Method	English		Metric	
		Typical Value	Unit	Typical Value	Unit
Specific Density	ASTM D792	1.31	g/cm ³	1.31	g/cm ³
Tensile Strength	ASTM D638	55,600	psi	383	MPa
Tensile Modulus of Elasticity	ASTM D638	4,980	ksi	34	Gpa
Tensile Elongation	ASTM D638	1.80	%	1.80	%
Flexural Strength	ASTM D790	75,000	psi	517	MPa
Flexural Modulus of Elasticity	ASTM D790	4,200	ksi	29	GPa
Shear Strength	ASTM D732	21,884	psi	151	MPa
Compressive Strength	ASTM D695	45,000	psi	310	MPa
Compressive Modulus of Elasticity	ASTM D695	1,125	ksi	8	Gpa
Hardness, Shore D	ASTM D2240	93		93	
Notched Izod Impact	ASTM D256	1.3	ft-lb/in	69	J/m
Unnotched Izod Impact	ASTM D4812	17	ft-lb/in	901	J/m

THERMAL

Glass Transition (T _g)	ASTM D3418	245	°F	118	°C
Melting Point	ASTM D3418	591	°F	311	°C
Deflection Temperature at 1.8 MPa (264psi)	ASTM D648	545	°F	285	°C

ELECTRICAL

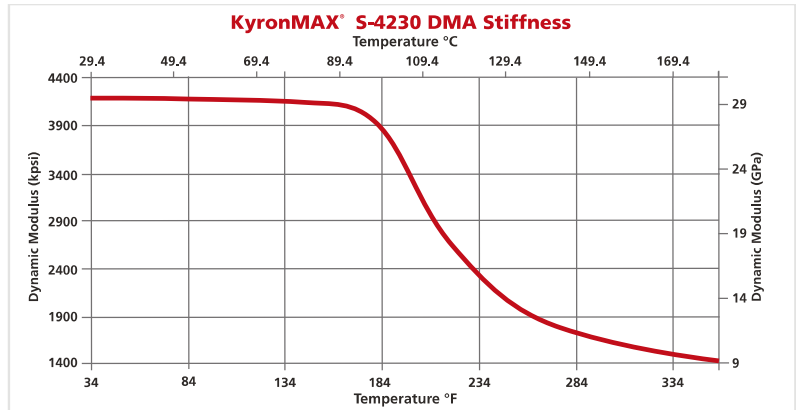
Surface Resistivity	ASTM D257	<10 ⁴	ohm/sq	<10 ⁴	ohm/sq
Flammability	UL 94 ¹	HB		HB	

CHEMICAL

Moisture, 24 hours	ASTM D570	0.175	% by wt	0.175	% by wt
--------------------	-----------	-------	---------	-------	---------

KyronMAX® materials are lightweight and, when molded, parts are 75% lighter than steel and almost 40% lighter than aluminum. By utilizing the lower density of KyronMAX®, customers can simultaneously realize lower costs and lighter parts, while also taking advantage of unmatched tensile and toughness properties.

The better “practical toughness” values are achieved with lower filler loading, which increases the material’s elongation at yield. KyronMAX® molded parts are more likely to yield, rather than fracture under high-stress loads. KyronMAX® stronger fibers and lower filler loadings further elevate molded product performance with significantly better knit line strength compared to other filled polymers.



Aluminum bracket with half FEA analysis (left) and KyronMAX® final molded part (right). The FEA analysis is used to translate a metal part into a lightweight plastic molded part, while matching or exceeding the strength and stiffness of the original metal part.

Mitsubishi Chemical Advanced Materials (MCAM) can take your metal parts and use our proprietary Finite-Element Analysis (FEA) to engineer a high-performance product with KyronMAX® materials. MCAM’s unique FEA data offers a solution to accurately predict the mechanical performance of a part in real world applications with key features including mechanical stress, plastic injection molding flow, fatigue, and motion.

USA – Arizona

1705 North 48th Street
Mesa, AZ 85205 USA
Tel: 480.926.8100
Fax: 480.497.1530
KyronMAX@mcam.com

USA – Illinois

1840 Enterprise Court
Libertyville, IL 60048 USA
Tel: 847.367.0110
Fax: 847.367.0566

Asia – Thailand/Singapore

Eastern Seaboard Industrial Estate
Rayong 64/103, Moo 4, T. Pluakdaeng
A. Pluakdaeng, Rayong 21140 Thailand
Tel: +66 33 659 141
Fax: 847.367.0566

ALTHOUGH ANY INFORMATION, RECOMMENDATIONS, OR ADVICE CONTAINED HEREIN IS GIVEN IN GOOD FAITH, Mitsubishi Chemical Advanced Materials (MCAM) MAKES NO WARRANTY OR GUARANTEE, EXPRESS OR IMPLIED, (I) THAT THE RESULTS DESCRIBED HEREIN WILL BE OBTAINED UNDER END-USE CONDITIONS, OR (II) AS TO THE EFFECTIVENESS OR SAFETY OF ANY DESIGN INCORPORATING MCAM MATERIALS, PRODUCTS, RECOMMENDATIONS OR ADVICE. MCAM AND ITS REPRESENTATIVES SHALL IN NO EVENT BE RESPONSIBLE FOR ANY LOSS RESULTING FROM ANY USE OF ITS MATERIALS OR PRODUCTS DESCRIBED HEREIN. Each user bears full responsibility for making its own determination as to the suitability of MCAM materials, products, recommendations, or advice for its own particular use. Each user must identify and perform all tests and analyses necessary to assure that its finished parts incorporating MCAM materials or products will be safe and suitable for use under end-use conditions. Nothing in this or any other document, nor any oral recommendation or advice, shall be deemed to alter, vary, supersede, or waive any provision of MCAM Standard Conditions of Sale or this Disclaimer, unless any such modification is specifically agreed to in a writing signed by MCAM.

1 Does not represent actual testing conducted by MCAM but is an estimated rating based on available data. The UL 94 Test is a laboratory test and does not relate to actual fire hazard.