

KyronMAX™ S-4230

PRODUCT TECHNICAL DATA SHEET

Product Benefits

- High stiffness
- High thermal resistance
- Low moisture absorption
- Low swell
- Chemical resistance

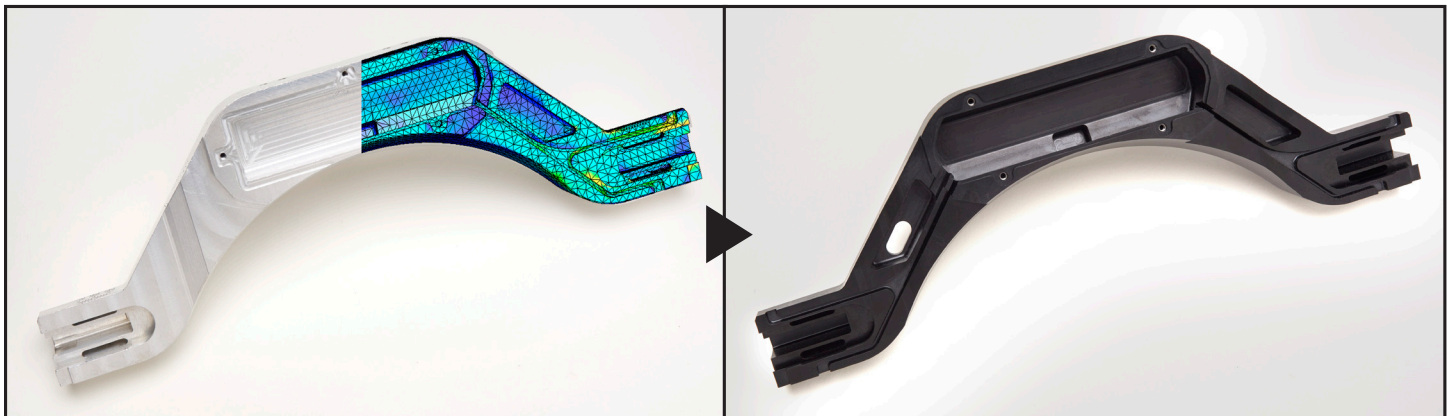
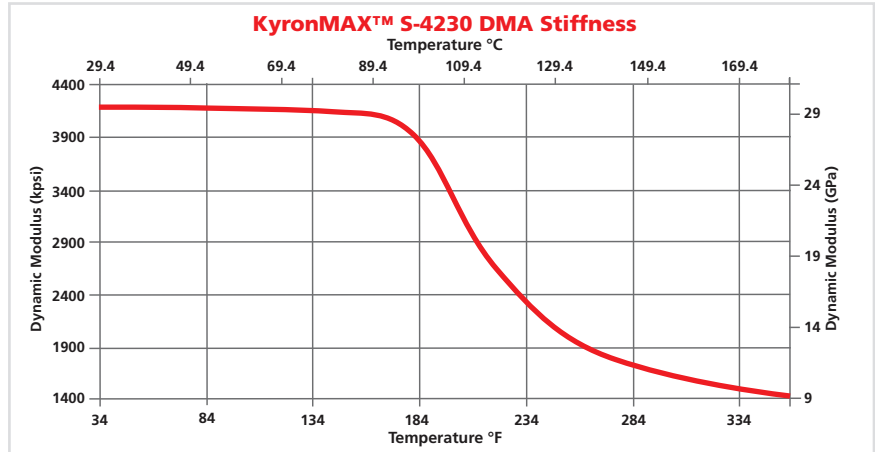
Industries/Application Examples

- Automotive – bushings, washers, pistons, brackets, handles
- Aerospace – latches, rings, hinges, spacers, seals, adapters
- Electrical – pins, fasteners, end effectors, connectors, panels
- Medical – clamps, vanes, housings, bushings, gears, valves
- Energy – seals, bearings, plugs, umbilicals, back-up rings
- Industrial – valve plates, column packing, gears, valve seats

Mechanical	Test Method	English		Metric	
		Typical Value	Unit	Typical Value	Unit
Specific Density	ASTM D792	1.31	g/cm ³	1.31	g/cm ³
Tensile Strength	ASTM D638	55,600	psi	383	MPa
Tensile Modulus of Elasticity	ASTM D638	4,980	ksi	34	GPa
Tensile Elongation	ASTM D638	1.80	%	1.80	%
Flexural Strength	ASTM D790	75,000	psi	517	MPa
Flexural Modulus of Elasticity	ASTM D790	4,200	ksi	29	GPa
Shear Strength	ASTM D732	21,884	psi	151	MPa
Compressive Strength	ASTM D695	45,000	psi	310	MPa
Compressive Modulus of Elasticity	ASTM D695	1,125	ksi	8	GPa
Hardness, Shore D	ASTM D2240	93		93	
Notched Izod Impact	ASTM D256	1.3	ft-lb/in	68.9	J/m
Unnotched Izod Impact	ASTM D4812	17.0	ft-lb/in	901	J/m
Thermal	Test Method	Typical Value	Unit	Typical Value	Unit
Glass Transition (T _g)	ASTM D3418	245	°F	118	°C
Melting Point	ASTM D3418	591	°F	311	°C
Deflection Temperature at 1.8 MPa (264 psi)	ASTM D648	544.8	°F	284.9	°C
Electrical	Test Method	Typical Value	Unit	Typical Value	Unit
Surface Resistivity	ASTM D257	<10 ⁴	ohm/sq	<10 ⁴	ohm/sq
Flammability	UL 94 ¹	HB		HB	
Chemical	Test Method	Typical Value	Unit	Typical Value	Unit
Moisture, 24 hours	ASTM D570	0.175	% by wt	0.175	% by wt

KyronMAX™ materials are lightweight and, when molded, parts are 75% lighter than steel and almost 40% lighter than aluminum. By utilizing the lower density of KyronMAX, customers can simultaneously realize lower costs and lighter parts, while also taking advantage of unmatched tensile and toughness properties.

The better “practical toughness” values are achieved with lower filler loading, which increases the material’s elongation at yield. KyronMAX molded parts are more likely to yield, rather than fracture under high-stress loads. KyronMAX stronger fibers and lower filler loadings further elevate molded product performance with significantly better knit line strength compared to other filled polymers.



Aluminum bracket with half FEA analysis (left) and KyronMAX final molded part (right). The FEA analysis is used to translate a metal part into a lightweight plastic molded part, while matching or exceeding the strength and stiffness of the original metal part.

Mitsubishi Chemical Advanced Materials (MCAM) can take your metal parts and use our proprietary Finite-Element Analysis (FEA) to engineer a high-performance product with KyronMAX materials. MCAM’s unique FEA data offers a solution to accurately predict the mechanical performance of a part in real world applications with key features including mechanical stress, plastic injection molding flow, fatigue, and motion.

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*Estimated rating based on available data. The UL 94 Test is a laboratory test and does not relate to actual fire hazard.