

MA APPROVAL NUMBER	MAC-SAL-00067
FORM NUMBER	N/A
REVISION NUMBER	01
REVISION DATE	18/06/2014
MD SIGNATURE	

SURFACE PREPARATION FOR ADHESION

Good surface preparation is essential for the successful adhesion of TYGAFLO[®] Fabrics.

1. First remove all traces of any silicone or PTFE Coatings that may have been previously applied.
2. Bright metal, free from any contamination, must be visible over the entire surface.
3. Next, roughen the surface to a depth of about 3 micro metres (25 micro inches). This is best achieved by using a powered abrasive sander with a 120 grit (Grade F)

The following methods are not satisfactory:

1. Shot-blasting, sand-blasting, wire brushing or hand sand-papering.
2. Poor surface preparation will affect long-term adhesion of the covering and so shorten its working life.
3. To check for the correct surface preparation, first remove all traces of dust from the cylinder/surface and clean away all grease spots and finger marks.

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